

## **HI-2019-01 (post-M265 BS03+RS04+Splitter01) Fiber Bending Experiment Results.**

file: \data\2019\HI-2019-01\doc\HI-2019-01\_Results(MF,rev1).pptx (rev: 29Jan2019,MF)

03-Jan-2019, after pot-M265 calcs, BS03+RS04+Splitter01 were moved from tent to rm.124 at Pier35.  
09 to 18-Jan-2019, 8 days of FO bending experiments = Exp. #01 to 46.

Fore-optics used were LuBot head + 20.5 ft of 600 $\mu$ m Fiber Optic w/ hydraulic hose from M264.  
The collector head + FO were coupled to specs at Trk06 during first 4 days, and Trk09 last 4 days.  
During MOBY265 deployment, Trk06 was LuTop, Trk09 was LuMid. Trk06 had a differently shaped BS spectral response than Trk09 – during M265 and during HI-2019-01. Light source during HI-2019-01 was NIST OL455-18U with PhotoDiode Monitor (no TEC on this PD mon).

Our intention was to test sensitivity to FO bending. We calibrated post-M265 BS/RS responsivities, but they did not compare well with in-water responses boot-strapped from MOS data (?). We also wanted to check the effect of tight FO coils seen in the TOP-200 commercial instrument Carol had at NIST in Dec-2018. And, during our 19-Dec-2018 telecon with Tasshi Dennis from NIST it was suggested that we could not expect to maintain stable calibrations before vs after bending fiber optics.

Stephanie's data processing + log sheets + photos are available under "H19-01-BS03/RS04" at [http://data.moby.mlml.calstate.edu/mobyrefresh/timeseries/characterizations/initial\\_testing/initial\\_html.html](http://data.moby.mlml.calstate.edu/mobyrefresh/timeseries/characterizations/initial_testing/initial_html.html)

### Summary of findings:

Net signals decreased when a loop was added to the FO between the specs and the Lu head.  
Net signal loss increased with decreasing diameter of a loop added to the FO.

Net signals returned to straight-FO levels after FO loops were removed (most of the time).

The lowest sensitivity to adding a FO loop was seen when there was a pair of tight (2.5 inch diameter = permanent) FO loops near the specs plus a tight 90° bend near the Lu head. A tight 360° loop near the Lu head was just as effective as a tight 90° bend near the Lu head.

Listing of Experiments performed during HI-2019-01:

<u>Day</u>	<u>Exp#</u>	<u>Description</u>
<b>1</b> 10Jan	1	straight FO to <b><u>Track#06</u></b>
	2,3,4	remove & replace Lu head on stand at sphere output port
<b>2</b> 11Jan	5	straight FO
	6,7	add 24in dia, 90° bend at head, then straight FO
	8,9	add 24in dia, 90° bend at head, then straight FO
<b>3</b> 12Jan	10	straight FO
	11	add 1x ~19in dia loop between specs & head
	12	2x ~18in dia loops between specs & head
	13,14	back to 1x ~19in dia loop, then straight FO
<b>4</b> 13Jan	15	straight FO
	#A 16	coil FO onto 14in dia plastic FO spool near specs (~4x loops)
	17	straight FO
	#B 18	1x 14in dia loop near specs
	19	add 1x 16in dia loop between specs & head
	20,21	remove 16in dia loop between specs & head, then straight FO
<b>5</b> 14Jan	22	straight FO to <b><u>Track#09</u></b>
	#A 23,24	add 24in dia 90° bend at head, then back to straight FO
	#B 25	add 1x 14in dia loop near specs
	26	add 1x 16in dia loop between specs & head
	27,28	remove 16in dia loop between specs & head, then straight FO
<b>6</b> 17Jan	29	straight FO
	30	1x 11in dia loop near specs
	31	add 1x 11in loop between specs & head
	32,33	remove 11in loop between specs & head, then straight FO
<b>7</b> 18Jan	34	straight FO
	#A 35	<b>2x 2.5in dia loops</b> near specs = <b>TIGHT &amp; PERMANENT</b>
	36	add 1x 11in dia loop between specs & head
	37	remove 11in dia loop between specs & head
	#B 38	<b>1x 2.5in dia 90° bend</b> at head = <b>TIGHT</b>
	39	add 1x 11in dia loop between specs & head
	40	remove 11in dia loop between specs & head
<b>8</b> 19Jan	41	straight FO – includes 2x tight loops at specs & tight bend at head
	#A 42	add 1x 11in dia loop between specs & head
	43	remove 11in dia loop between specs & head
	#B 44	make 2.5in 90° bend into <b>1x 2.5in loop</b> at head = <b>TIGHT &amp; PERMANENT</b>
	45	add 1x 11in dia loop between specs & head
	46	remove 11in dia loop between specs & head

Figure 1 shows fiber optic bend radius specifications from Ocean Optics, found at: <https://oceanoptics.com/product-category/bend-radius-and-mechanical/>









Note: for 600  $\mu\text{m}$  core size UV/VIS fiber - which we are using with MOBY refresh - long term bend radius (LTBR) = 24 cm = 48 cm diameter or ~19 in dia., and **short term bend radius (STBR) = 12 cm = 24 cm diameter, or ~9.5 in dia.**, for “how tightly the fiber can be bent without being prone to microscopic fractures”.

## Bend Radius & Mechanical

Optical fiber works by guiding light down the fiber core due to variations in index of refraction between the core and cladding. A flexible buffer material in one or more layers is then applied to improve flexibility and protect the glass core/cladding. Even with this additional coating, there are still limits on how tightly the fiber can be bent without being prone to microscopic fractures that can lead to breaks.

- LTBR (long term bend radius): Observe as a minimum radius allowed for storage conditions.
- STBR (short term bend radius): Observe as a minimum radius allowed during use and handling.

**Mechanical Specifications: VIS/NIR, UV/VIS, SR fibers**

Band	Fiber Core Size	Fiber Types	Cladding Thickness	Buffer Material	Buffer Thickness	Maximum OD	Operating Temperature	LTBR	STBR
	50 $\pm$ 5 $\mu\text{m}$	VIS/NIR, UV/VIS	35 $\pm$ 0.5 $\mu\text{m}$	polyimide	17 $\pm$ 5 $\mu\text{m}$	155 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	4 cm	2 cm
	100 $\pm$ 3 $\mu\text{m}$	VIS/NIR, UV/VIS	12 $\pm$ 5 $\mu\text{m}$	polyimide	17 $\pm$ 3 $\mu\text{m}$	155 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	4 cm	2 cm
	200 $\pm$ 4 $\mu\text{m}$	VIS/NIR, UV/VIS, SR	10 $\pm$ 4 $\mu\text{m}$	polyimide	10 $\pm$ 5 $\mu\text{m}$	243 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	8 cm	4 cm
	300 $\pm$ 6 $\mu\text{m}$	SR	15 $\pm$ 7 $\mu\text{m}$	polyimide	20 $\pm$ 10 $\mu\text{m}$	380 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	12 cm	6 cm
	400 $\pm$ 8 $\mu\text{m}$	VIS/NIR, UV/VIS, SR	20 $\pm$ 3 $\mu\text{m}$	polyimide	20 $\pm$ 7 $\mu\text{m}$	487 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	16 cm	8 cm
	500 $\pm$ 10 $\mu\text{m}$	VIS/NIR, UV/VIS	25 $\pm$ 3 $\mu\text{m}$	polyimide	20 $\pm$ 10 $\mu\text{m}$	600 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	20 cm	10 cm
	600 $\pm$ 10 $\mu\text{m}$	VIS/NIR, UV/VIS, SR	30 $\pm$ 3 $\mu\text{m}$	polyimide	25 $\pm$ 10 $\mu\text{m}$	720 $\mu\text{m}$	-65 to 300 $^{\circ}\text{C}$	24 cm	12 cm
	1000 $\pm$ 3 $\mu\text{m}$	VIS/NIR	50 $\pm$ 3 $\mu\text{m}$	acrylate	50 $\pm$ 40 $\mu\text{m}$	1120 $\mu\text{m}$	-50 to 85 $^{\circ}\text{C}$	30 cm	15 cm
	1000 $\pm$ 20 $\mu\text{m}$	UV/VIS	25 $\pm$ 3 $\mu\text{m}$	acrylate	50 $\pm$ 40 $\mu\text{m}$	1065 $\mu\text{m}$	-50 to 85 $^{\circ}\text{C}$	30 cm	15 cm

- VIS/NIR is multimode step index fiber with a low OH fused silica core and glass cladding (400 – 2100 nm)
- UV/VIS is multimode step index fiber with a high OH fused silica core and glass cladding (300 – 1100 nm)
- SR is multimode step index fiber with a high OH fused silica core and glass cladding (200 – 1100 nm)

**Figure 1**, Fiber optic bend radius specifications from Ocean Optics

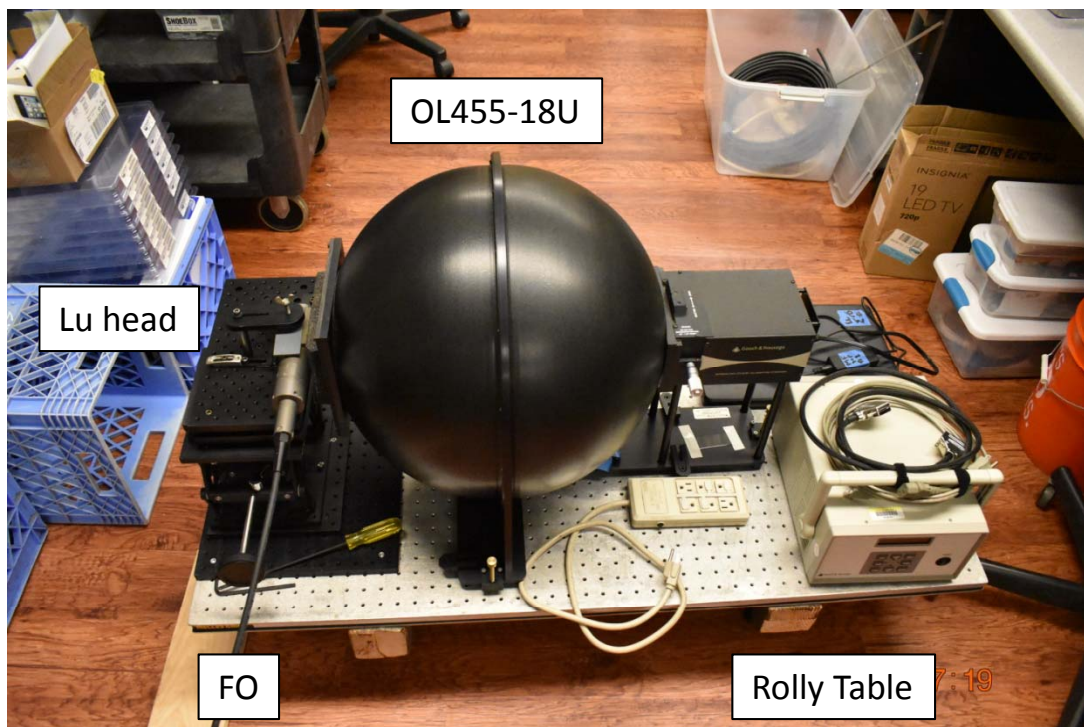
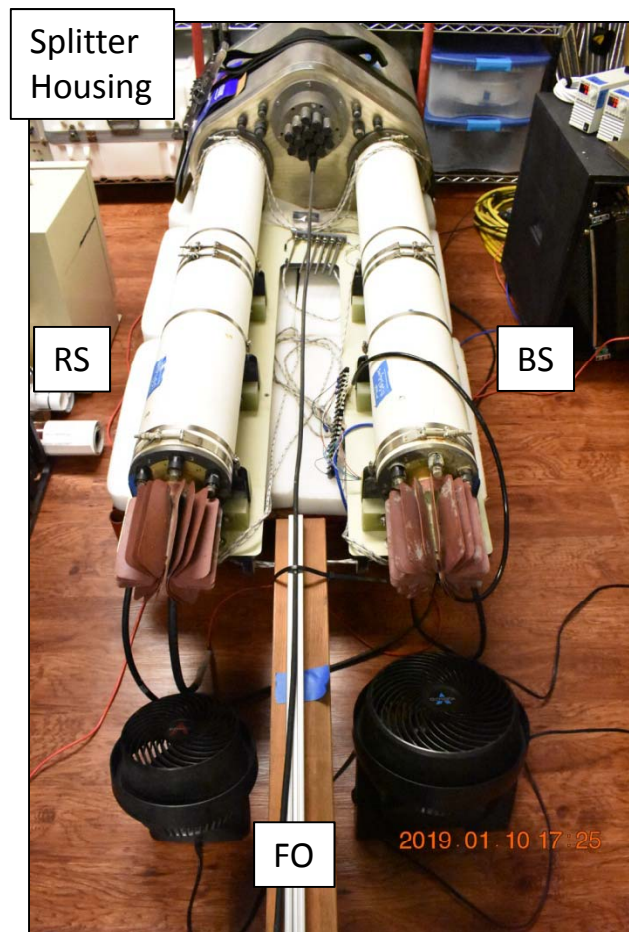
Figure 2 photos show the TOP-200 commercial instrument at NIST. The 90° bend is at the collector-head end of the (1 mm ?) fiber optic, and the encased (assumed) loop(s) are at the instrument end of the FO.



**Figure 2, TOP-200 Fiber Optic at NIST**



Figure 2 photos show the equipment setup in room124 at Pier35, UHMC Hawaii.



**Figure 3**, HI-2019-01 instrument setup.

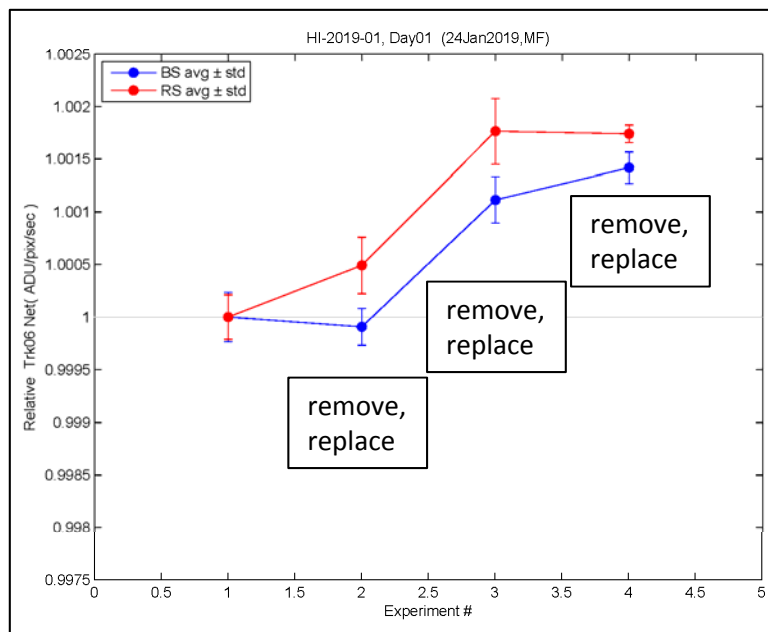
**Day01** checked the stability of the Lu head mount at the integrating sphere source.



Remove Lu head



Replace Lu head



Blue = BS03 data, Red = RS04 data. Net Signal data were average of 11 spectral pixels centered at pixel 512. Symbols: mean of N=4 scan sets; errorbars:  $\pm$  stDev of N=4 scan sets; then normalized to first mean shown. Data were not corrected for sphere PD monitor drift.

Over the  $\sim 45$  min of these 4x experiments the PD output decreased  $\sim 0.3\%$ . The Y-axis scale of this figure is  $\pm 0.25\%$ . The upward drift of net signal over time was seen during most experiment days. The Blue and Red specs response roughly tracked each-other.

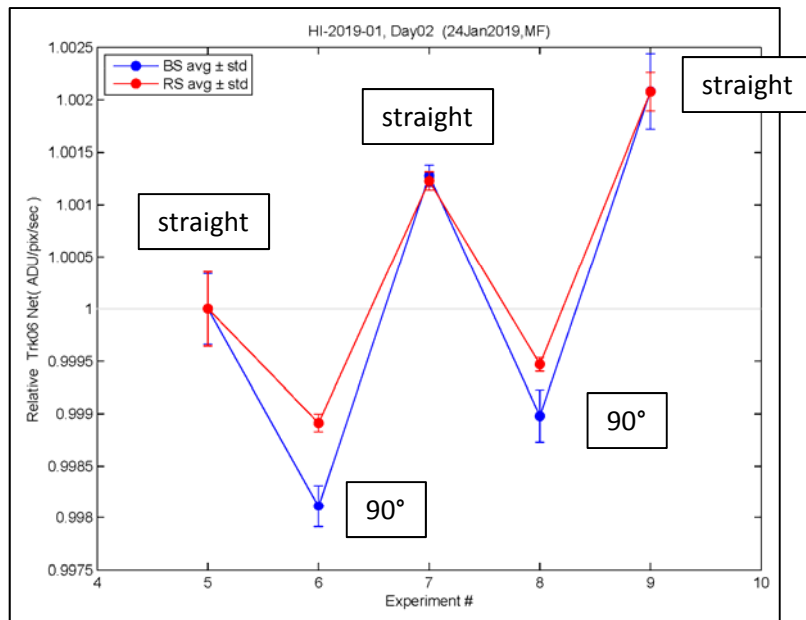
The Lu head + FO were coupled to Track#6 on the spectrographs for Day01 through Day04.

**Figure 4**, HI-2019-01 Day01 Results

**Day02** added and removed (two times) a large-ish ~24 in dia. 90° bend near the Lu head.



24 in dia 90° bend in FO near Lu head

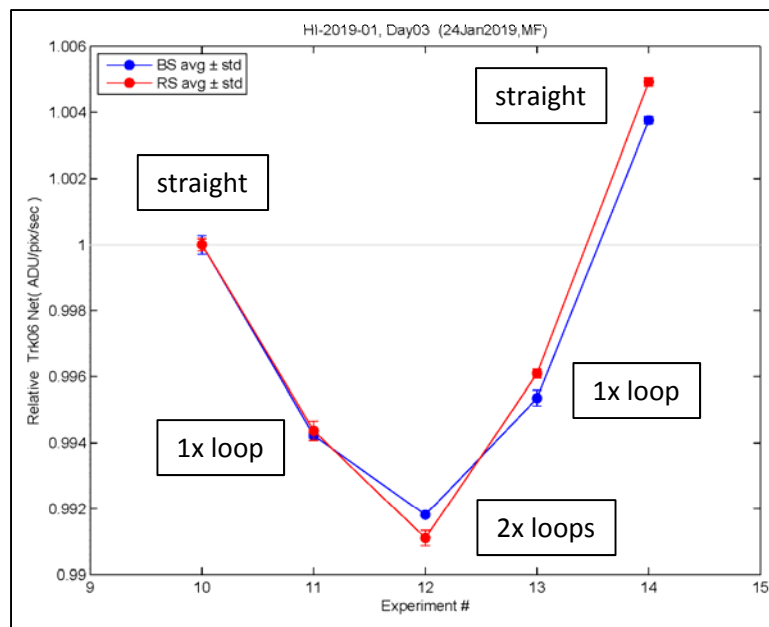


The Y-axis scale of this figure is also  $\pm 0.25\%$ . Adding a soft 90° bend decreased the net signal, but only by  $\sim 0.15\%$ . Net signal level via straight FO ~returned after removing the 90° bend (with a 0.25% signal drift over  $\sim 1$  hr run time). The BS looked more sensitive than RS to a 90° bend.

**Figure 5**, HI-2019-01 Day02 Results



**Day03** looked at the effect of adding large ~18 in dia loops between the specs and head.

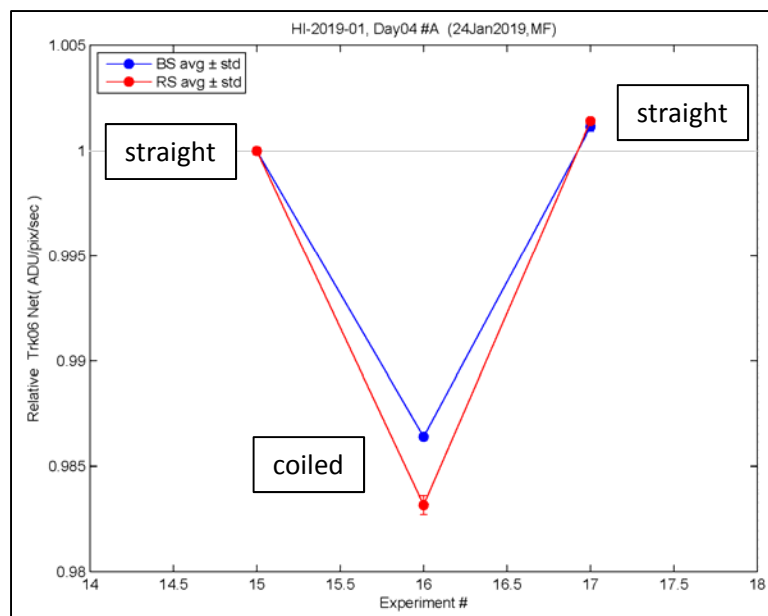
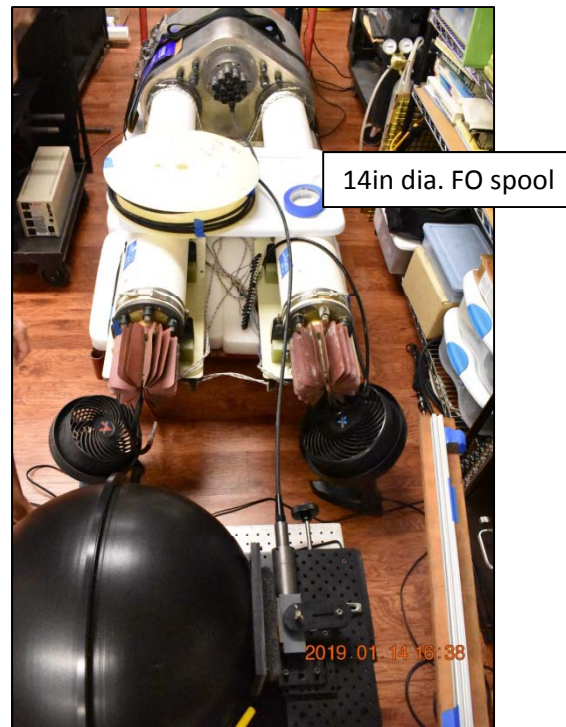


Adding one large loop decreased Net Signals ~0.6%, adding another loop decreased signals another 0.3%. Removing the 2<sup>nd</sup> loop returned signals to 1x loop level, and removing both loops returned signal to starting straight-FO level (plus 0.4% signal drift over ~1 hr run time). BS & RS signal changes were of similar magnitude.

**Figure 6, HI-2019-01 Day03 Results**



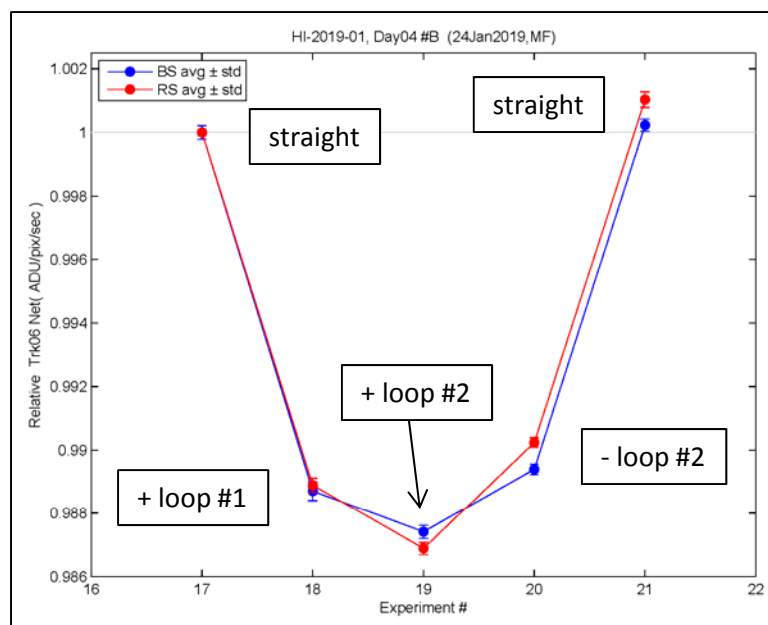
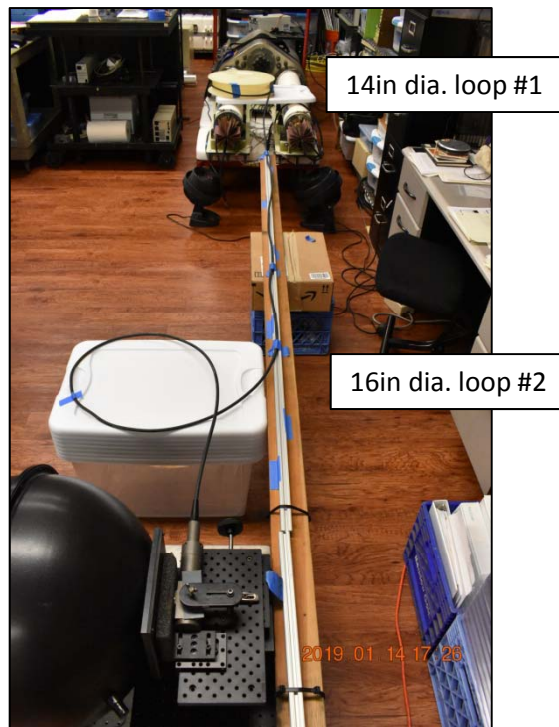
We next looked at tighter FO loops. **Day04 part #A**; a 14 in dia. plastic FO spool was used to coil the whole FO. A spooled FO is how we envisioned handling the fore-optics with instrument off of a buoy.



Coiling the FO on the spool decreased net signal  $\sim 1.5\%$ , and uncoiling the FO returned signal to starting/straight level. Here, the RS seemed more sensitive to the coiled FO than did the BS.

**Figure 7**, HI-2019-01 Day04 part #A Results

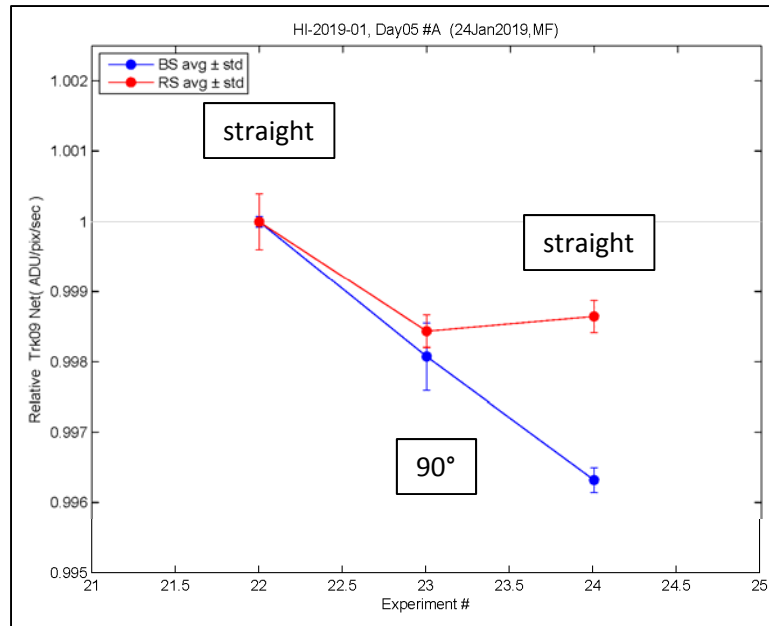
**Day04 part #B** inserted 1x 14 in dia. loop near the specs, then added a 2<sup>nd</sup> 16 in dia. loop between the specs and head - to test if a loop near the specs decreased sensitivity to additional bending.



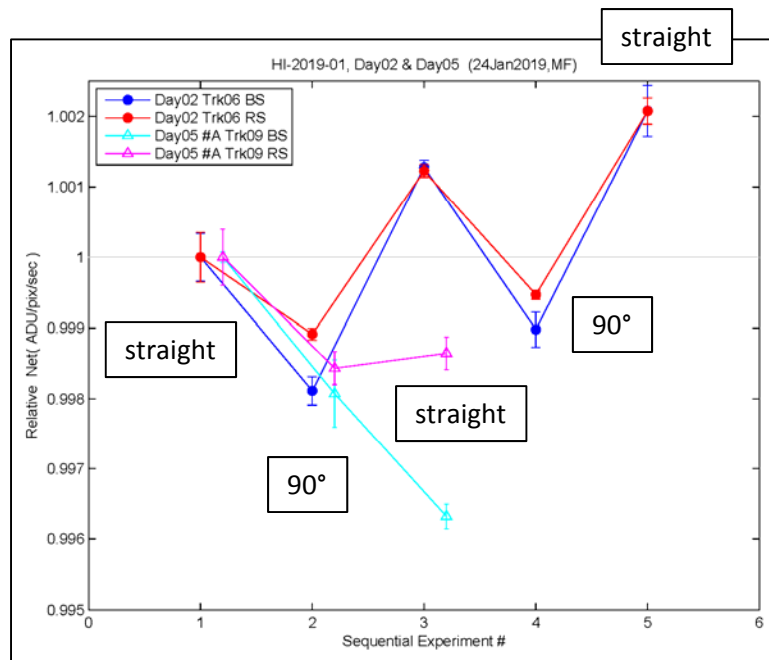
Adding 1x 14in loop near specs decreased net signals ~1.1% vs straight FO (i.e. slightly less loss than 4x loops in Day4 part #A). Adding loop #2 reduced signals another 0.17% - significantly less than loop #1's affect. Again, removing the loops returned signal levels. BS & RS responses were similar.

**Figure 8, HI-2019-01 Day04 part #B Results**

On Day05 the FO was moved from Trk06 to Trk09. **Day05 part #A** repeated the broad 24in dia. 90° bend near the Lu head – this time on Trk09.



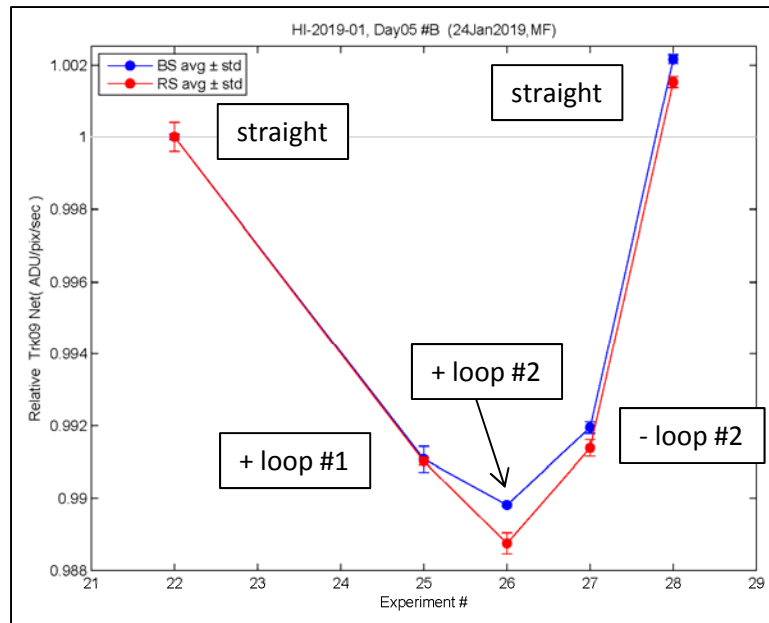
This was the only sequence where removing a large FO bend did not return straight signal levels... **An explanation for this has not yet been found...**



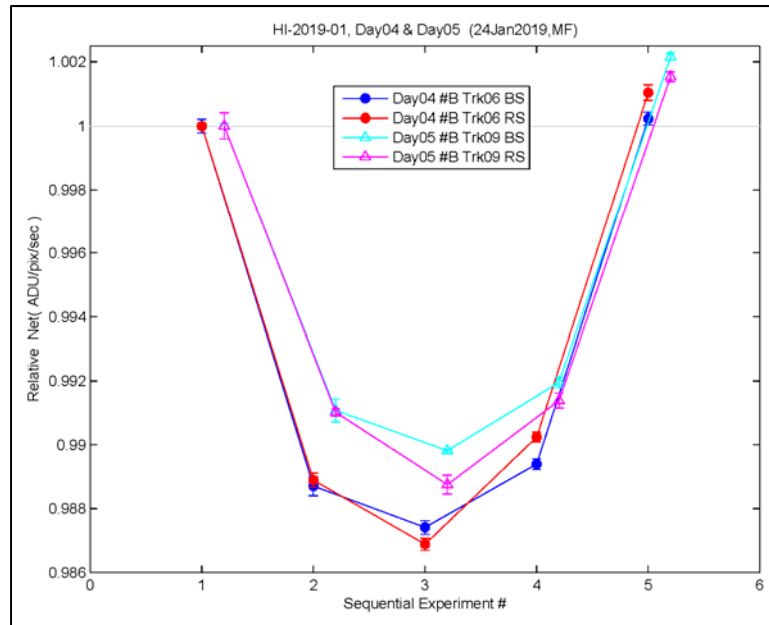
Above over-plots Trk06 & Trk09 90° bend results – Trk09 are open symbols. Signal decrease for the 90° bends are of similar magnitude. BS signal seem more sensitive than RS to a 90° bend.

**Figure 9, HI-2019-01 Day05 part #A Results**

**Day05 part #B** via Trk09 repeated Day04 part #B via Trk06 experiments.



Since the return-to-straight-FO Exp#24 (see Fig.8 Top = Day05 #A, above) did not return starting signal, the starting signal from Exp#22 was used above for normalization.

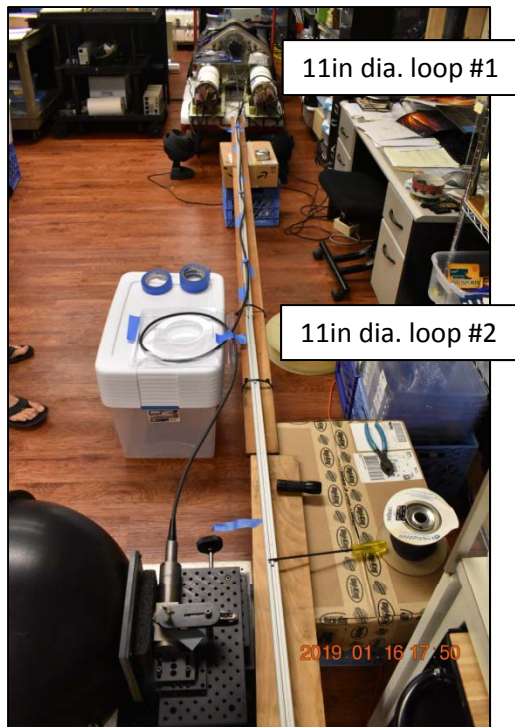


Above overplots Trk06 & Trk09 2-loop results – Trk09 are open symbols. Signal decrease for the Trk09 loops are of smaller magnitude than for Trk06.

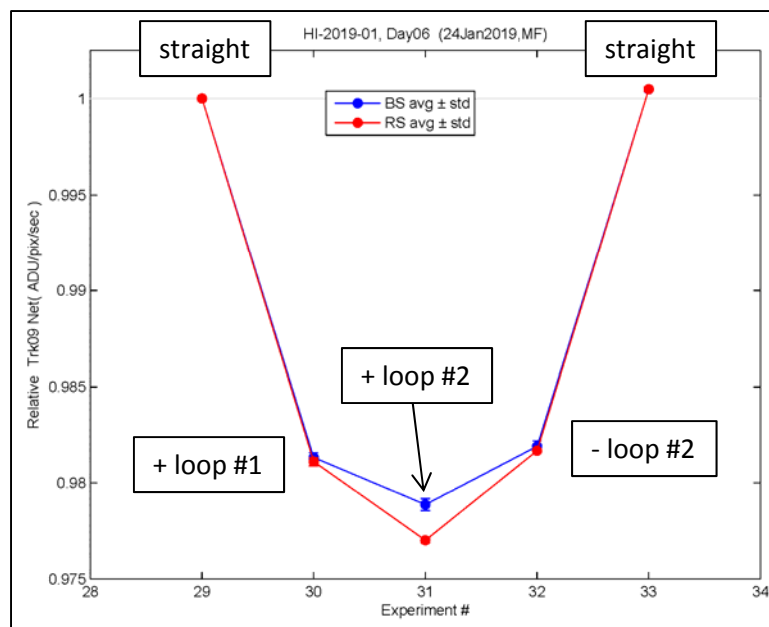
**Figure 10**, HI-2019-01 Day05 part #B Results



**Day06** tightened the loops to 11in dia. – determined by an Ocean Optics FO shipping box form.



11 in dia. Ocean Optics FO shipping box (modified).



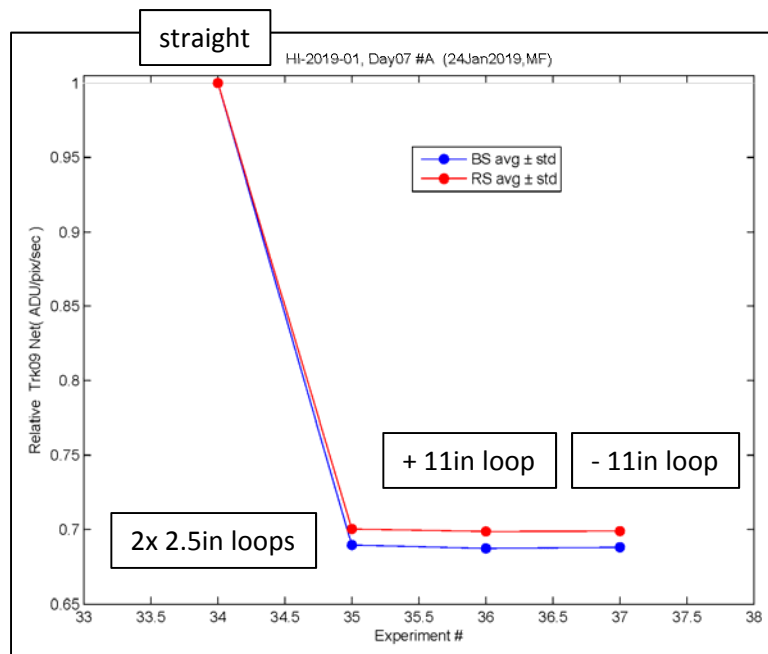
Adding an 11in loop near specs decreased net signals ~1.9% = more signal loss than larger loops. Adding 2<sup>nd</sup> 11in loop reduced signals another 0.23% at BS & 0.42% at RS- also more signal drop than larger 2<sup>nd</sup> loops. Ex. compare this with Fig.7 for Day04#B 14in loop near specs. RS seemed more sensitive to the 2<sup>nd</sup> loop than did the BS.

**Figure 11**, HI-2019-01 Day06 Results

**Day07 part #A** tested adding 2x 2.5 in dia. **tight & permanent** loops near specs.



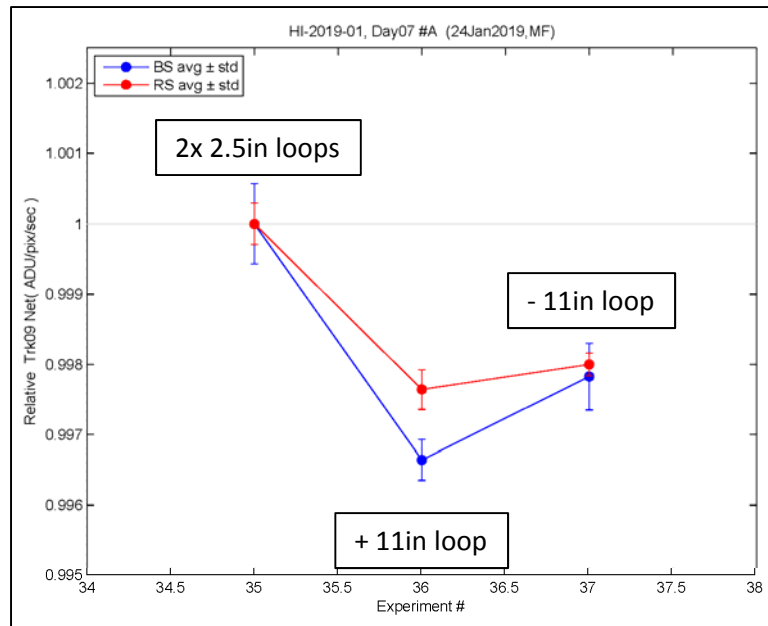
2x 2.5 in dia. **permanent** FO loops near specs.



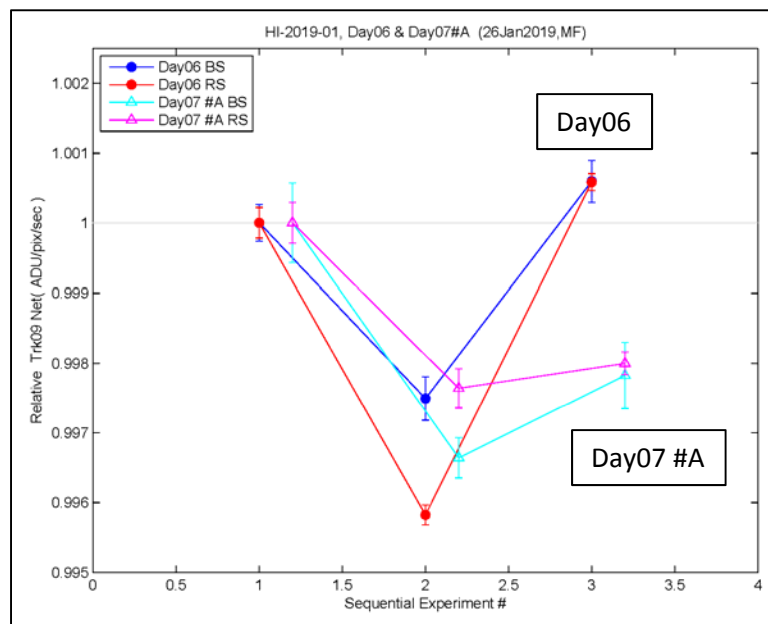
Adding 2x **tight & permanent** loops near the specs decreased the BS signal 31% and RS signal 30%. See next figure for zoomed-in plot showing effect of 11 in dia. loop between specs and Lu head.

**Figure 12**, HI-2019-01 Day07 part #A Results

**Day07 part #A cont.** = sensitivity after adding 2x 2.5 in dia. **tight & permanent** loops near specs.



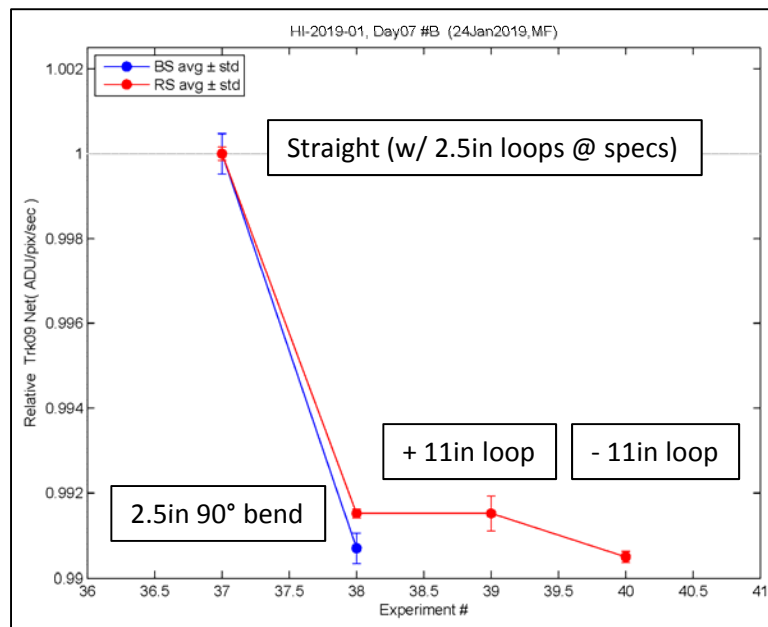
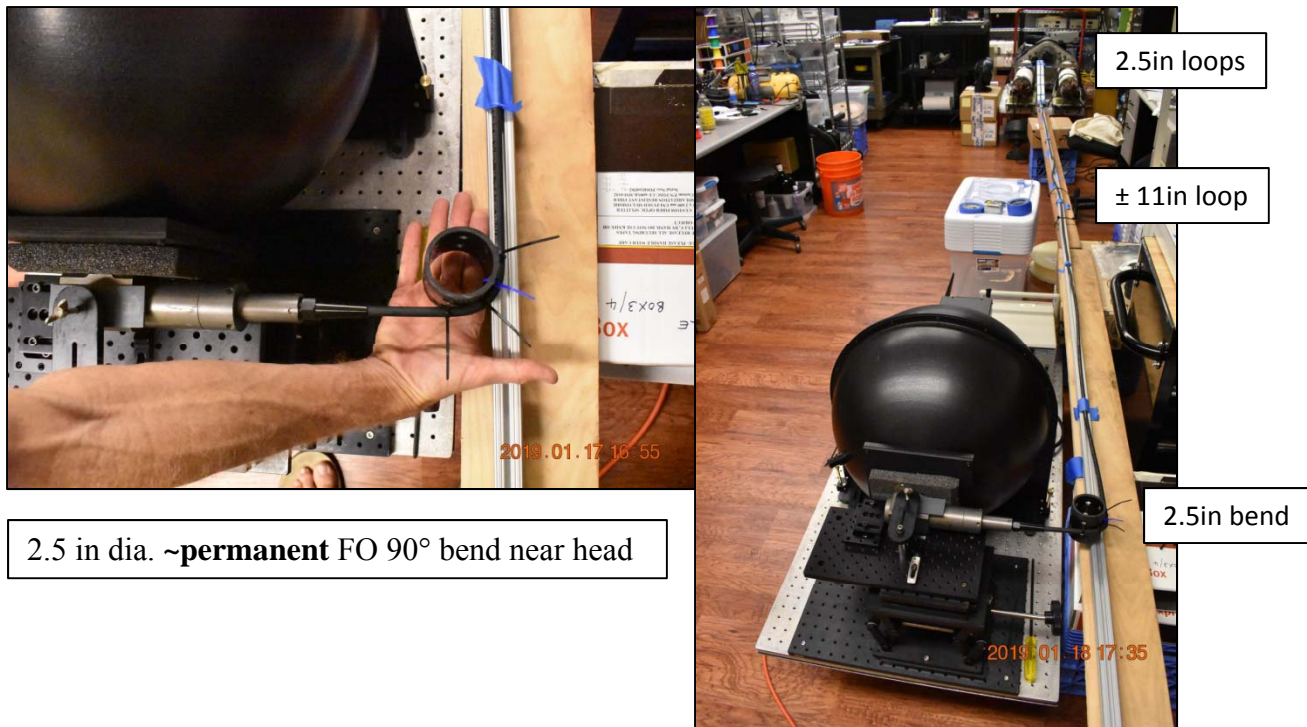
Above: adding an 11 in dia. loop - after inserting the 2x **tight & permanent** loops near the specs - decreased the signals  $\sim 0.35\%$  at the BS and  $\sim 0.25\%$  at the RS. Removing the 11in loop increased signals  $\sim 0.1\%$ , but not to same levels as before 11in loop was added. Here, the BS looked more sensitive than the RS to adding the 11 in dia. loop between specs & head.



Above compares Day06 vs Day07#A = add & remove 11in dia. loop between specs & head – where Day06 also had 11in loop near specs, vs Day7#A also had 2x tight loops near specs.

**Figure 13**, HI-2019-01 Day07 part #A Results, cont.

**Day07 part #B** tested adding 2.5 in dia. 90° **tight & ~permanent** bend near head.

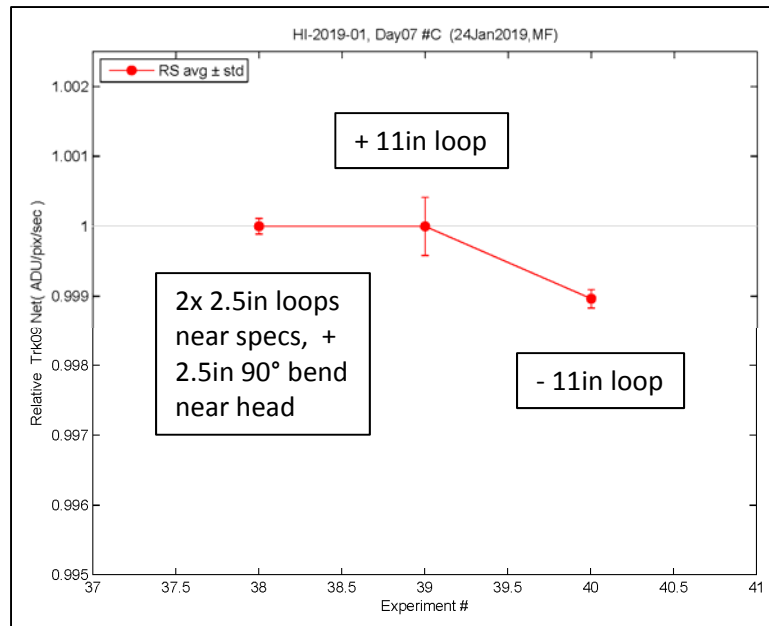


Adding a **tight & ~permanent** 90° bend in the FO near the head decreased the signals ~0.9%. However, the BS camera overheated at this time – we only got RS data via add/removing 11in loop... See next figure for zoomed-in plot showing effect on RS of 11 in dia. loop between specs and Lu head.

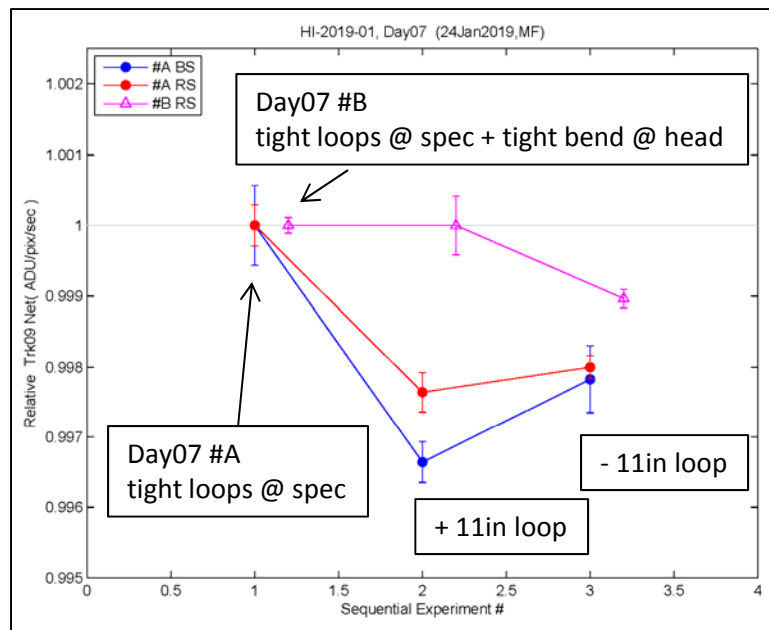
**Figure 14, HI-2019-01 Day07 part #B Results**



**Day07 part #B cont.** = sensitivity after adding 2.5 in dia. **tight & ~permanent** 90° bend near head.



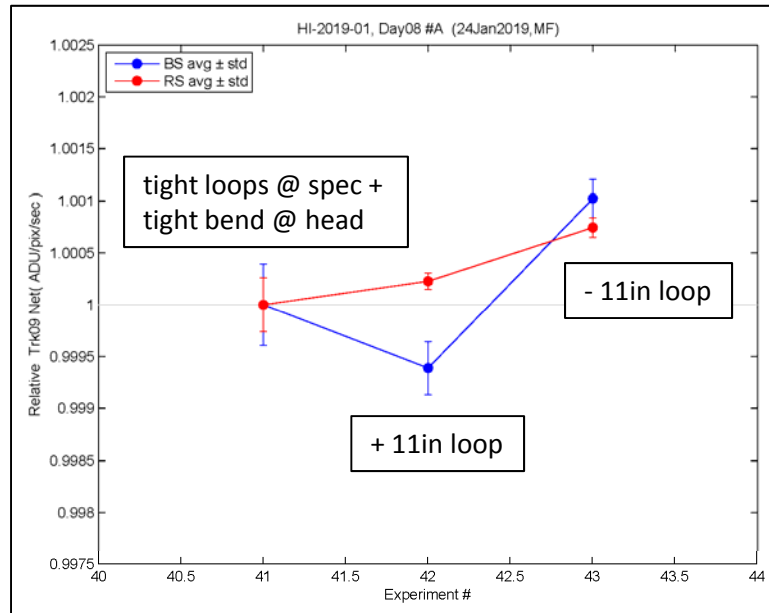
Above: adding an 11 in dia. loop - after inserting the 2x **tight & permanent** loops near the specs and inserting **tight & ~permanent** 90° bend near head – did not change the signal at the RS. Removing the 11in loop decreased the signal ~0.1%. BS data were missing here because the camera over-heated.



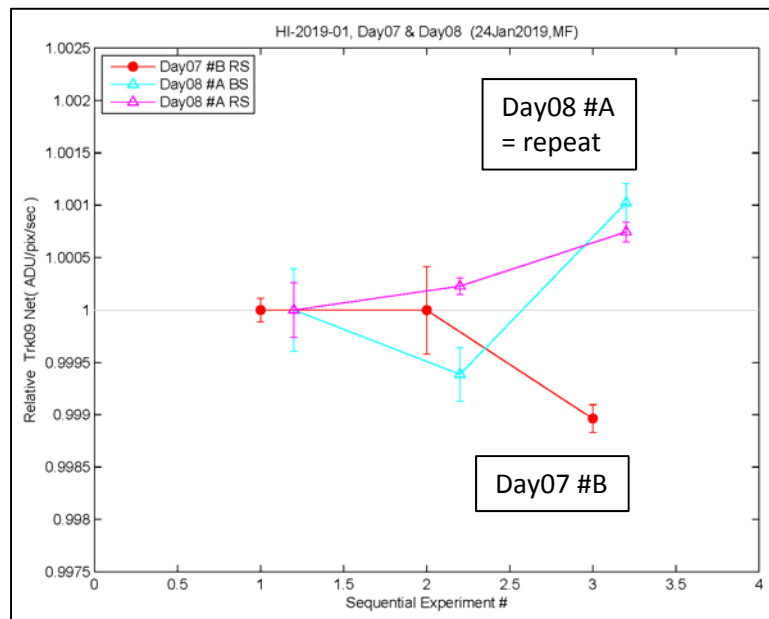
Above compares Day07 #A vs Day07 #B = add & remove 11in dia. loop between specs & head – where Day07 #A also had no tight bend @ head, vs Day7#B also had a tight bend @ head.

**Figure 15**, HI-2019-01 Day07 part #B Results, cont.

**Day08 part #A** = repeat Day07 #B with both BS & RS collecting data.



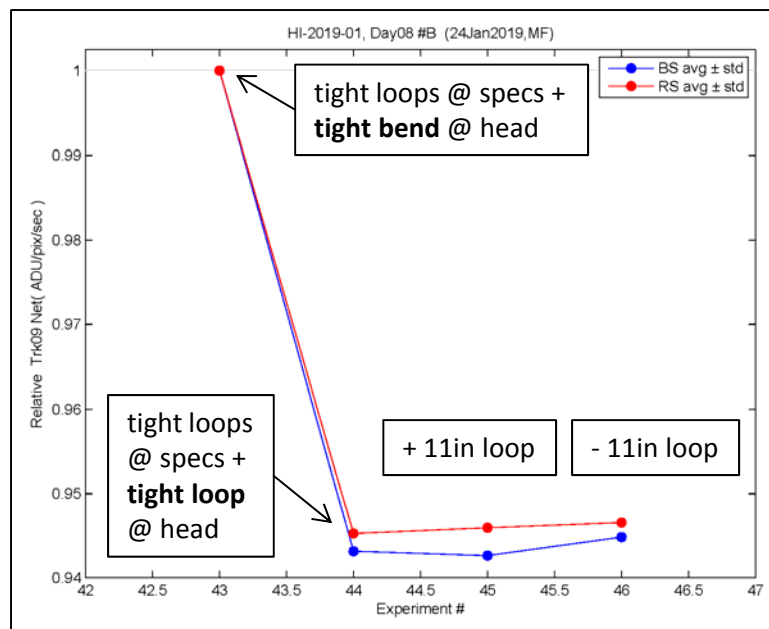
Above: adding an 11 in dia. loop - after inserting the 2x **tight & permanent** loops near specs and inserting **tight & ~permanent** 90° bend near head - decreased the signal 0.06% at the BS and increased signal 0.02% at the RS. Removing the 11in loop increased signals ~0.1% above level before 11in loop was added.



Above compares Day07 #B vs Day08#A = add & remove 11in dia. loop between specs & head – open symbols are Day08, both Days had 2x tight loops at specs + tight bend at head.

**Figure 16, HI-2019-01 Day08 part #A Results**

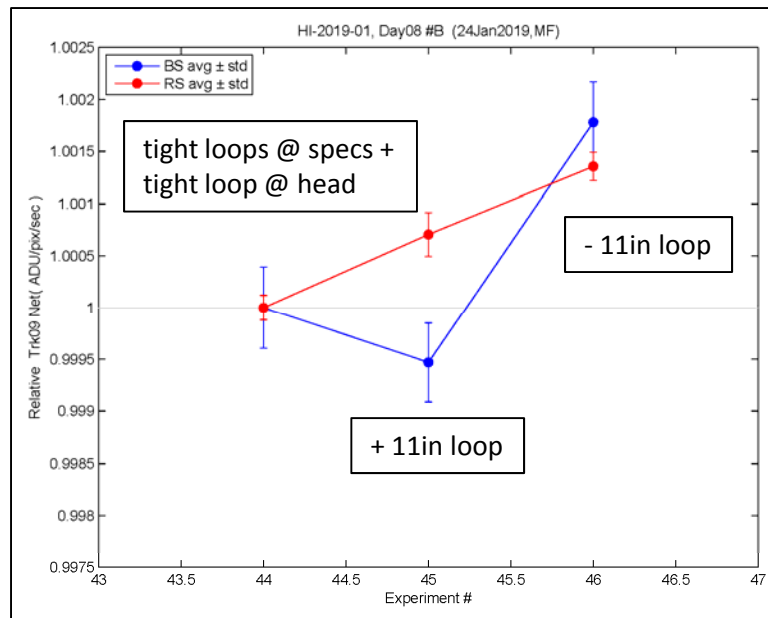
**Day08 part #B** replaced tight 90° bend with a **tight & permanent** 360° loop near head  
 ...because a tight loop would be easier to tuck into a MOBY arm than a tight right-angle bend...



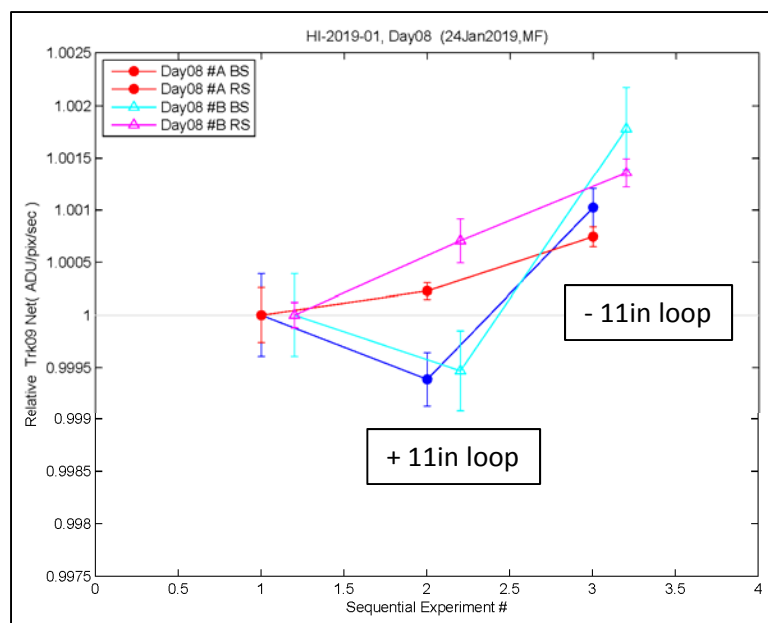
Making the tight 90° bend at head into a **tight & permanent** loop at head decreased the signals 5.7% at BS and 5.5% at RS. See next figure for zoomed-in plot showing effect of add/removing an 11 in dia. loop between specs and Lu head ... with tight loops at specs and tight loop at head.

**Figure 17, HI-2019-01 Day08 part #B Results**

**Day08 part #B** = add/remove 11in dia. loop, with tight loops at specs & tight loop at head.



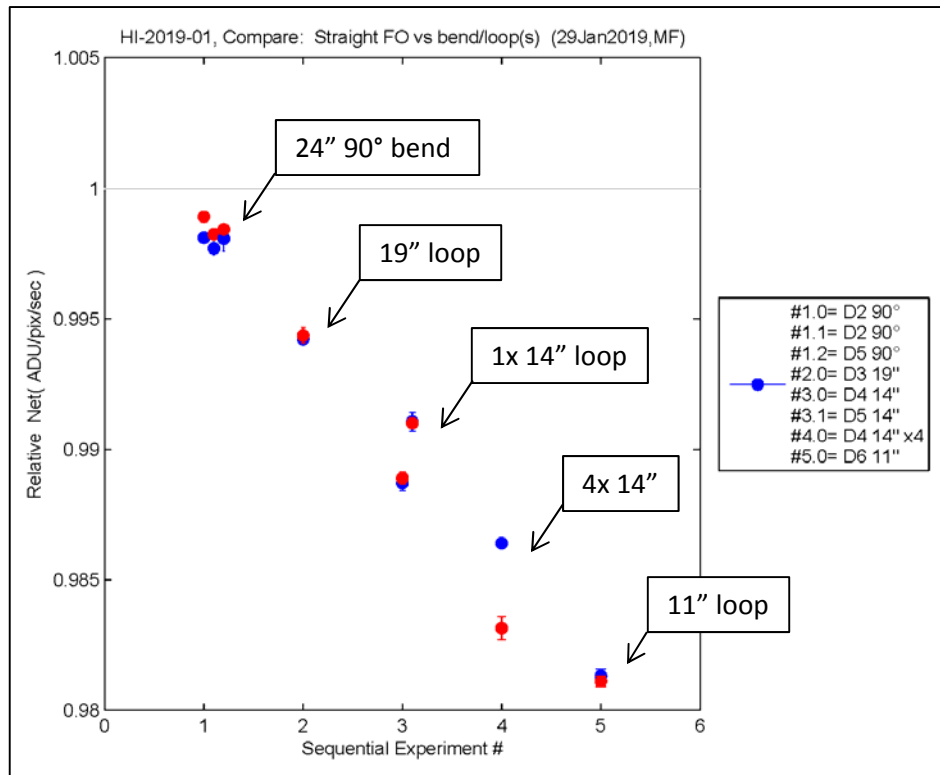
Above: adding an 11 in dia. loop - including the 2x **tight & permanent** loops near specs and **tight & permanent** loop near head - decreased the signal 0.05% at the BS and increased signal 0.07% at the RS. Removing the 11in loop increased signals  $\sim$ 0.15% above level before 11in loop was added.



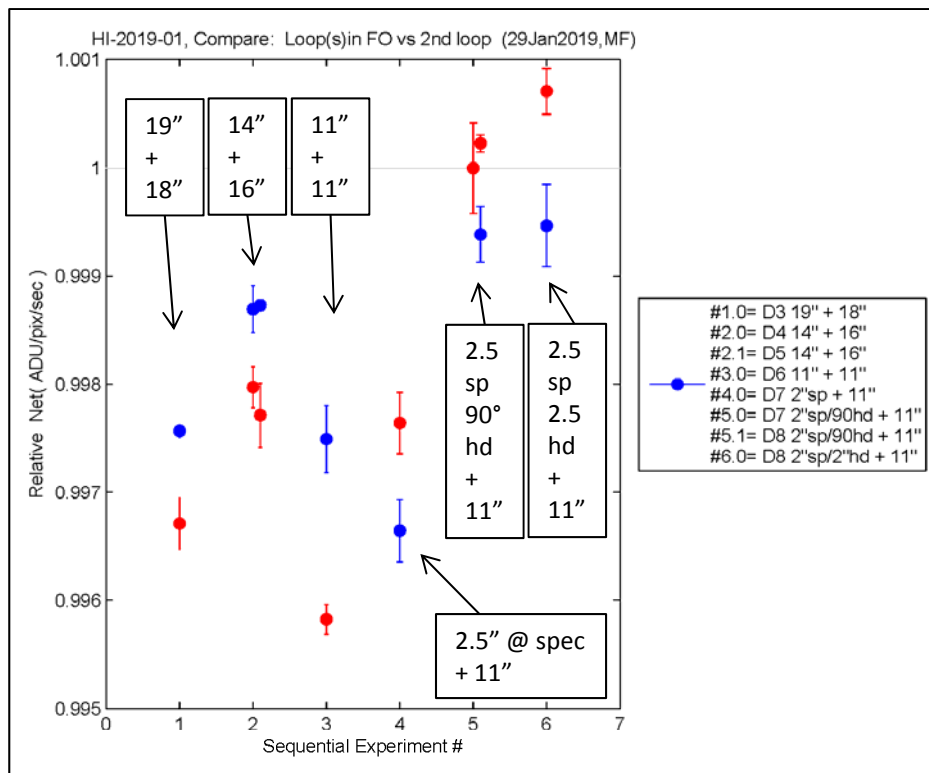
Above compares Day08 #A vs Day08 #B = add & remove 11in dia. loop between specs & head – where #A had tight bend at head and #B had tight loop at head. Similar results for both.

**Figure 18**, HI-2019-01 Day08 part #B Results, cont.





Above: all experiments, straight FO vs adding 1 (or more) FO bend or loop(s)



Above: all experiments, loop(s)/bend in FO vs adding 1 more FO loop

**Figure 19**, HI-2019-01 comparisons of results